

**DESCRIPTION:** *Glanzend Kinetic Mix* single component waterborne basecoat system has solid colors, metallic and pearl effect tints.

It is made from environmentally compliant materials with high quality, strong coverage power, and excellent adhesion power properties.

**COMPONENTS:** KINETIC MIX SYSTEM TINTS WATERBORNE BASECOAT, GZ-2460, GZ-2461 VISCOSITY ADJUSTER

**SUBSTRATES:**

Sanded and dried existing finishes, 1K or 2K primer

**SURFACE PREPARATION:**

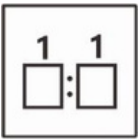
GZ-2460 VISCOSITY ADJUSTER FAST <59°F

GZ-2461 VISCOSITY ADJUSTER SLOW >59°F



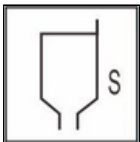
Remove wax, silicon or other contaminations with GZ-2062 degreaser.

**MIX RATIO:**



GZ-10200 KINETIC MIX 1part  
GZ-2460 GZ-2461 1part

**SPRAY VISCOSITY:**



14-16s DIN 4 Cups @ 73°F

**Fisheyes:** GZ-2077 Anti-Silicon (0.5-1%) in the paint remained and re-spray the affected area.

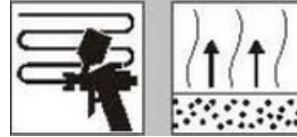
**APPLICATION:**



**Spray gun set up:**  
1.0-1.2mm

**Air pressures:** HVLP: 26-29 psi at the air cap  
Compliant: 29-36 psi at the gun

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2-3 coats, 15-25 um  
Flash off time: 5-10 mins.  
between coats @ 73°F



**CLEANING:**

Clean equipment immediately with waterborne cleaner after application.

**Note:**

After spraying allow 10-15 minutes air-drying time (FORCED AIR), then spray clear coat at once. Long air-drying time would affect the adhesion power.

Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

**PHYSICAL DATA:**

Actual VOC(RTS): Less than 6.2 lbs/gal

Regulatory VOC (RTS): less than 6.2 lbs/gal



**FOR PROFESSIONAL USE ONLY**

**Read MSDS Before Use**

**NOTE:** The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.